

“เทคโนโลยีการผลิตเซลล์และการผลิตแบตเตอรี่”

**VISTEC**  
VIDYASIRIMEDHI  
INSTITUTE OF SCIENCE AND TECHNOLOGY

**CEST**  
Centre of Excellence for Energy Storage Technology

**Energy and Power X**

Centre of Excellence for Energy Storage Technology (CEST)  
Vidyasirimedhi Institute of Science and Technology (VISTEC)

Surasak Kaenket



**CEST**  
Centre of Excellence for Energy Storage Technology

**Energy and Power X**

Academic Excellence, Fundamental

Impactful

**1. Enable Efficient Use of Renewable Energy**

**2. Improve Grid Stability and Reliability**

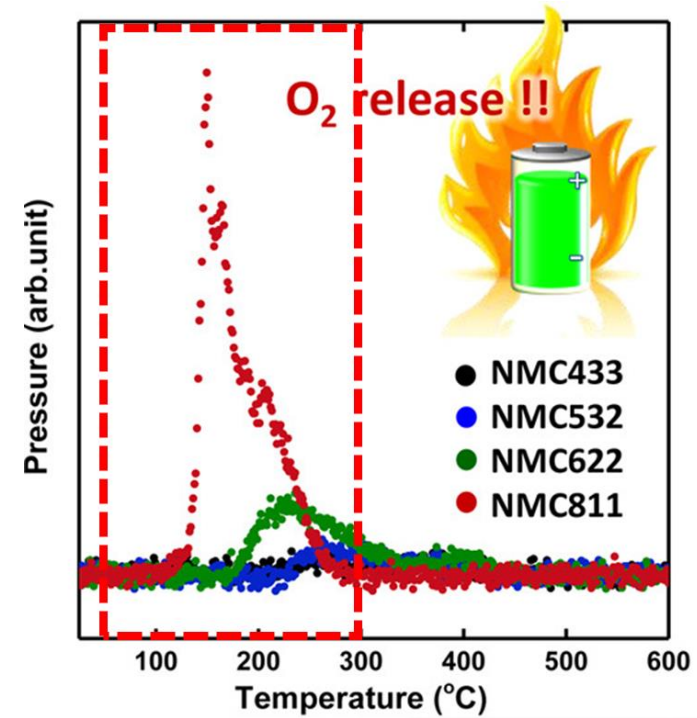
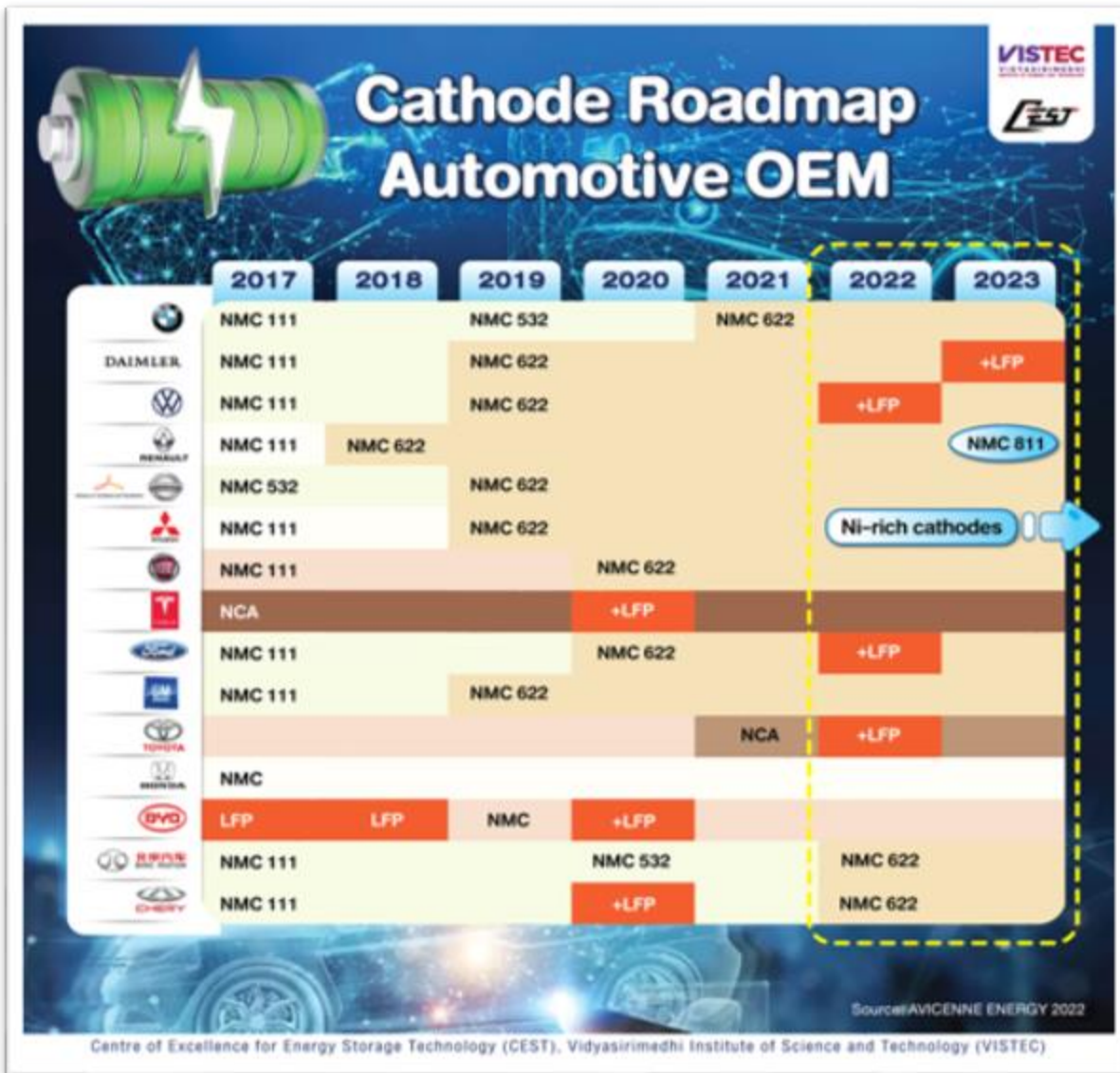
**3. Support Electrification Efforts (EVs)**

**4. Facilitate Energy Access**

**5. Reduce Carbon Footprint**



# Key Energy Storage Tech.: Li-ion Batteries



# Safety Hazards



<p>1</p>  <p>Mechanical abuse</p>	<p>2</p>  <p>Electrical abuse</p>
<p>3</p>  <p>Thermal abuse</p>	<p>4</p>  <p>Thermal shock</p>

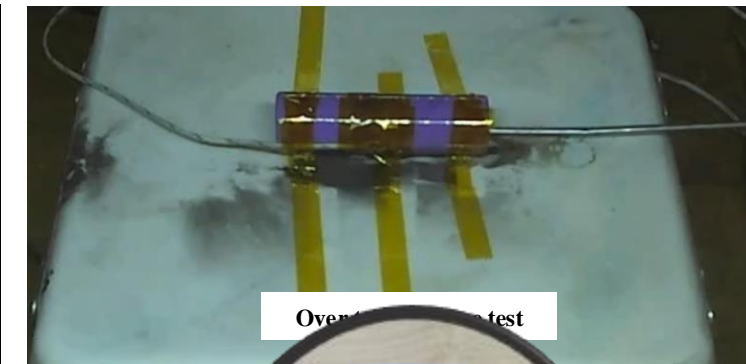
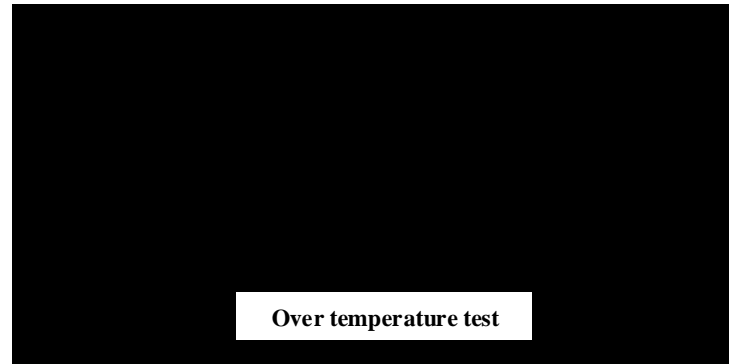
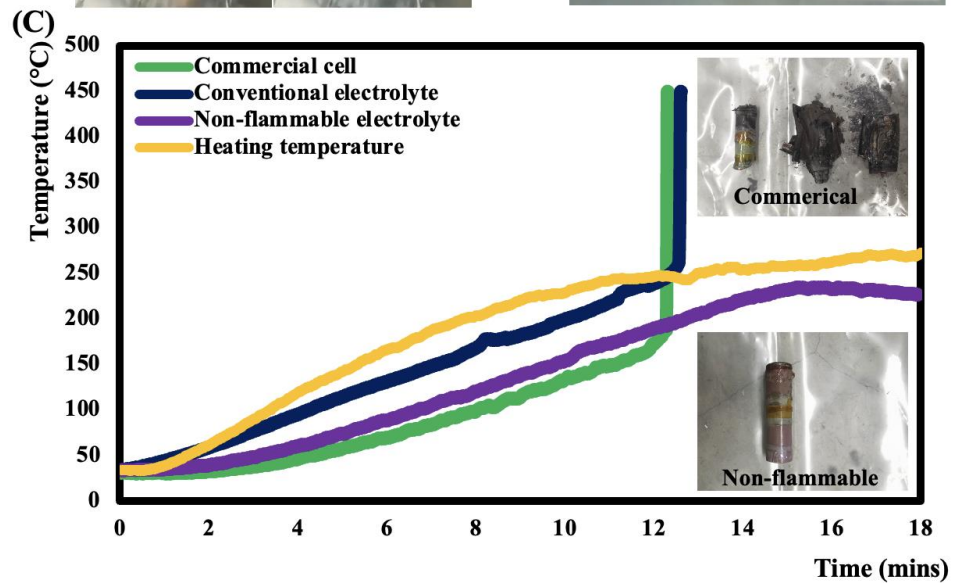
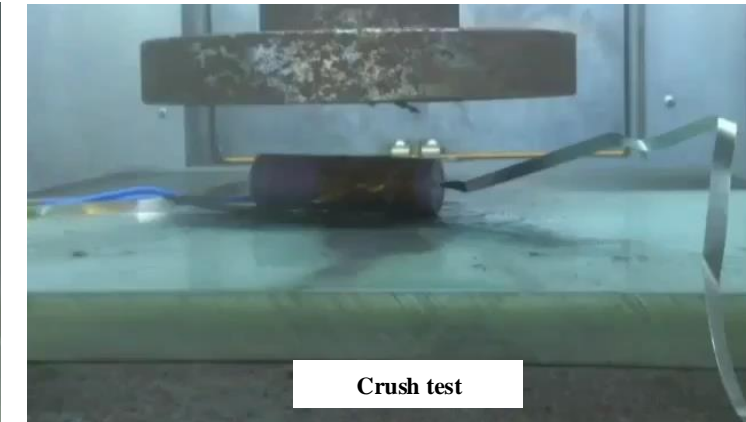
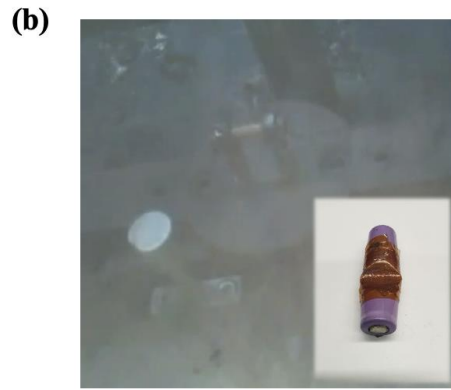
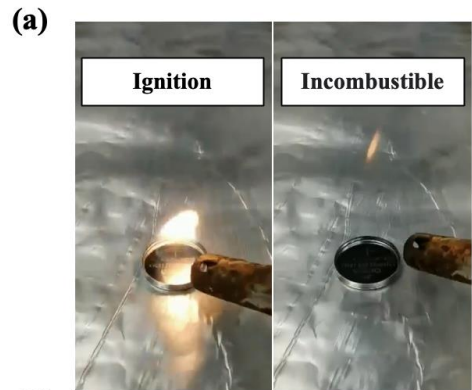


Unsafe

Safe



# Our Non-Flammable Electrolyte



Graphite/NCA90 18650 cells with our electrolyte are completely safe in every conditions



PCT/IB2023/059083 and Journal of Power Sources 594, 234021.

# Current Technology



Energy and Power X

LFP, NMC111,  
NMC532,  
NMC622,  
NMC811,  
NCA85

“Unsafe”

LMFP, NMC>80,  
NCA90  
Na-ion Battery  
Li-S Battery  
Anode-free  
Supercapacitors  
Hybrids  
“Safe”

Confidential



Energy and Power X



Centre of Excellence for Energy Storage Technology

## Company Highlights

9 Years of R&D  
Founded in 2015

8 Years of Manufacturing Development  
Pilot Production Facility Operational Since 2016

50+ Employees  
Energy and Power X Team of Researchers, Engineers,  
Planners, are Leaders in Energy Storage Technology.

Production Line Cells Validated by  
Thai Industrial Standards Institute (TISI)  
and Key Partners

## Key Business Highlights

- Extensive IP Portfolio and Trade Secrets
- Project Consulting Services
- Proven Low-Cost Manufacturing Process at Pilot Scale
- Battery Laboratory Services
- Battery Testing Services
- Battery Production and Technical Services
- Graphene Production and Technical Services
- Characterization Services
- Chemical Services
- Organizing Training Workshops/Seminars
- Coaching Services
- Academic Training Services



## ENERGY AND POWER X IS THE LEADER IN LI-ION BATTERIES IN SOUTH EAST ASIA

### Location and Facilities

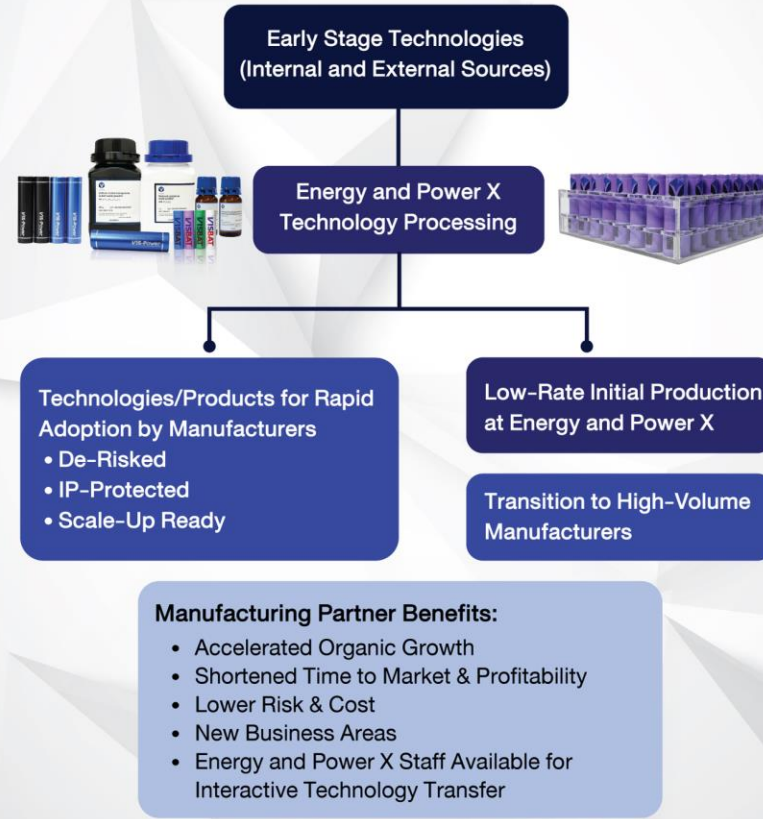
CEST, located in EECi, Wanchan Valley, Wangchan, Rayong, Thailand, has:



- Fifty staff members with well over half of them having advanced degrees
- Over 60,000 square feet of labs for material synthesis including precursors
- A nearby pilot plant for advanced materials for energy storage devices
- Extensive cell fabrication and testing facilities
- Cyclers with 1,000+ channels and modern testing, imaging and characterizing instruments i.e. Operando XRD for pouch cell
- A new cell fabrication (pouch, 18650, 21700, etc.)

## ENERGY AND POWER X IS THE LEADER IN LI-ION BATTERIES IN SOUTH EAST ASIA

From the beginning, the business model for Energy and Power X has been evolved early stage technologies to be de-risked, IP-protected and scale-up ready PRODUCTS, and then transition them to manufacturing partners with appropriate commercial arrangements or do limited production itself.



## MANUFACTURING PROCESS



# BUSINESS UNITS



## VIS-CARBON Technology

- GO
- rGO
- AC
- C Composites
- CDC
- CB
- CNTs
- HCN
- AG
- MCMB
- Aerogels



## VISDOM Ionic Liquid Technology

- VISDOM001 (Conventional)
- VISDOM002 (High-performance)
- VISDOM003 (Long lifespan)
- VISDOM004 (Non-flammable)



## VISBAT BATTERY

- VISNCA001
- VISNCA002
- VISNCA003
- VISNCA004
- VISNCA005
- VISLFP001
- VISLFP002
- VISNMC001
- VISNMC002
- VISNMC003
- VISNMC004
- VISNMC005
- VISSODIUM001



## RECYCLING BATTERIES



## Energy and Power X



## VIS-CoreShell Battery Technology

- NCA (Ni: 60 – 90%)
- NMC
- LFP, LMO
- NCA@C
- NMC@C
- LFP@C
- LMO@C
- S@C



## VIS-ElectroCat Energy Conversion Technology

- MXene
- MnO<sub>2</sub> (Birnessite)
- Metal NPs
- Photo-electrocatalysts



## VISCAP Supercapacitor

- VISCAP001 (80 F/cell)
- VISCAP002 (100 F/cell)
- VISCAP003 (120 F/cell)
- VISCAP004 (150 F/cell)



## SOCIAL ENTERPRISE

"The Light of Wisdom in the Remote Field Project"



**Confidential**



**18650 CYLINDRICAL LI-ION BATTERIES CELLS USING NMC CORE@SHELL STRUCTURE WITH LLZO**

Energy and Power X

Specification	NMC@LLZO
Weight	43.0 ± 1.0 g
Nominal voltage	3.65 V
Capacity	2,350 mAh/cell
Cycle performance	84% capacity retention for 500 cycles at 1.0C

PATENT: PCT/IB2021/061270

Energy and Power X - CEST - VISTEC, Wangchan Valley 555 Moo 1 Panyupai, Wangchan, Rayong 21210 Thailand E-Mail: cest@vistec.ac.th Home: www.vist23d.com



**ENHANCED CATHODE MATERIALS**

Energy and Power X

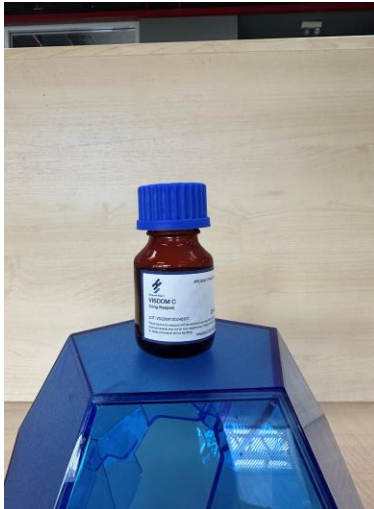
**CARBON - COATED LITHIUM IRON PHOSPHATE (LFP@C)**

PRODUCT PROTOTYPE

**GENERAL SPECIFICATION**

Formula:  $LiFePO_4$   
 Appearance form: Powder  
 Particle size: ca. 0.2 - 0.5  $\mu m$   
 Core material: LFP  
 Shell material: Advanced carbon  
 Chemical grade: AR grade  
 Package size: 100 g

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**ADVANCED CARBON MATERIALS**

Energy and Power X

**CARBON - COATED LITHIUM NICKEL COBALT ALUMINIUM OXIDE (NCA@C)**

PRODUCT PROTOTYPE

**GENERAL SPECIFICATION**

Formula:  $LiNi_{0.8}Co_{0.1}Al_{0.1}O_2@C$   
 Appearance form: Powder  
 Particle size: ca. 5-10  $\mu m$   
 Nickel content: ca. 88 at.%  
 Core material: NCA  
 Shell material: Advanced carbon  
 Chemical grade: AR grade  
 Package size: 100 g

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**ENHANCED CATHODE MATERIALS**

Energy and Power X

**CARBON - COATED SULFUR (S@C)**

PRODUCT PROTOTYPE

**GENERAL SPECIFICATION**

Formula: S@C  
 Appearance form: Powder  
 Particle size: ca. 10 - 15  $\mu m$   
 Core material: Sulfur  
 Shell material: Advanced carbon  
 Chemical grade: AR grade  
 Package size: 100 g

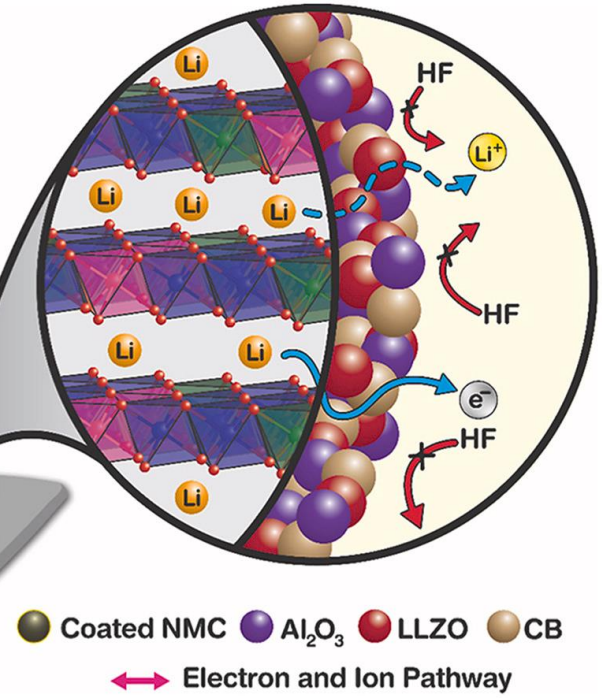
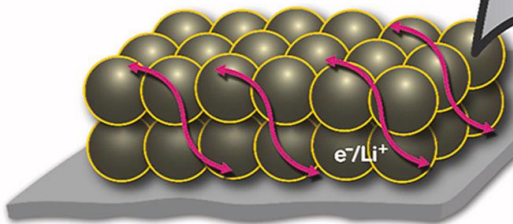
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# The Biggest Part of The Cost is Raw Materials

Average price structure of Li-ion cell-65 Ah NMC 622 pouch cells in 2022 - 160 \$/kWh



**WIPO PCT** The International Patent System  
**WORLD INTELLECTUAL PROPERTY ORGANIZATION**  
**Receipt of Electronic Submission**  
 The Receiving Office (RO/IB) acknowledges the receipt of a PCT International Application filed using ePCT-Filing. An Application Number and Date of Receipt have been automatically assigned (Administrative Instructions, Part 7).  
 Submission Number: 062058  
 Application Number: PCT/IB2021/062058  
 Date of Receipt: 21 December 2021  
 Receiving Office: International Bureau of WIPO  
 Your Reference: VO119-00021  
 Applicant: VIDYASIRIMEDHI INSTITUTE OF SCIENCE AND TECHNOLOGY (VISTEC)  
 Number of Applicants: 1  
 Title: CATHODE ACTIVE MATERIAL FOR LITHIUM-ION BATTERY AND METHOD FOR PREPARING SAID ACTIVE MATERIAL AND CATHODE COMPRISING SAID ACTIVE MATERIAL AND METHOD FOR PREPARING SAID CATHODE  
 Documents Submitted: VO11900021-app-000004.pdf (1918319)  
 (EN specification\_VO119-00021\_final.pdf) (960)  
 VO11900021-app.ans (2365)  
 VO11900021-req.ans (2205086)  
 (VISTEC-PCT.pdf) (11803)  
 VO11900021-req.ans (11803)  
 VO11900021-slog.ans (2112)



Journal of Power Sources, Volume 554, 232324, 2023

### 18650 CYLINDRICAL LI-ION BATTERIES CELLS USING NMC CORE@SHELL STRUCTURE WITH TETRA-MATERIALS

Energy and Power X

Specification	NMC@4A
Cell weight	41.0 ± 0.5 g
Nominal voltage	3.66 V
Energy density	597 Wh/kg <sub>NMC</sub> 531 Wh/L <sub>cell</sub> 319 Wh/kg <sub>cell</sub>
Cycle performance	(at 100% SOC) 80% @ 1,000 cycles (at 80% SOC) >90% @ 1,000 cycles

PATENT: PCT/IB2021/062058

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As featured in:  
 Chemical Science  
 See Montree Sawangphruk et al., Chem. Sci., 2024, 16, 2026

Source: AVICENNE ENERGY 2022



# Centre of Excellence for Energy Storage Technology (CEST) Vidyasirimedhi Institute of Science and Technology (VISTEC)



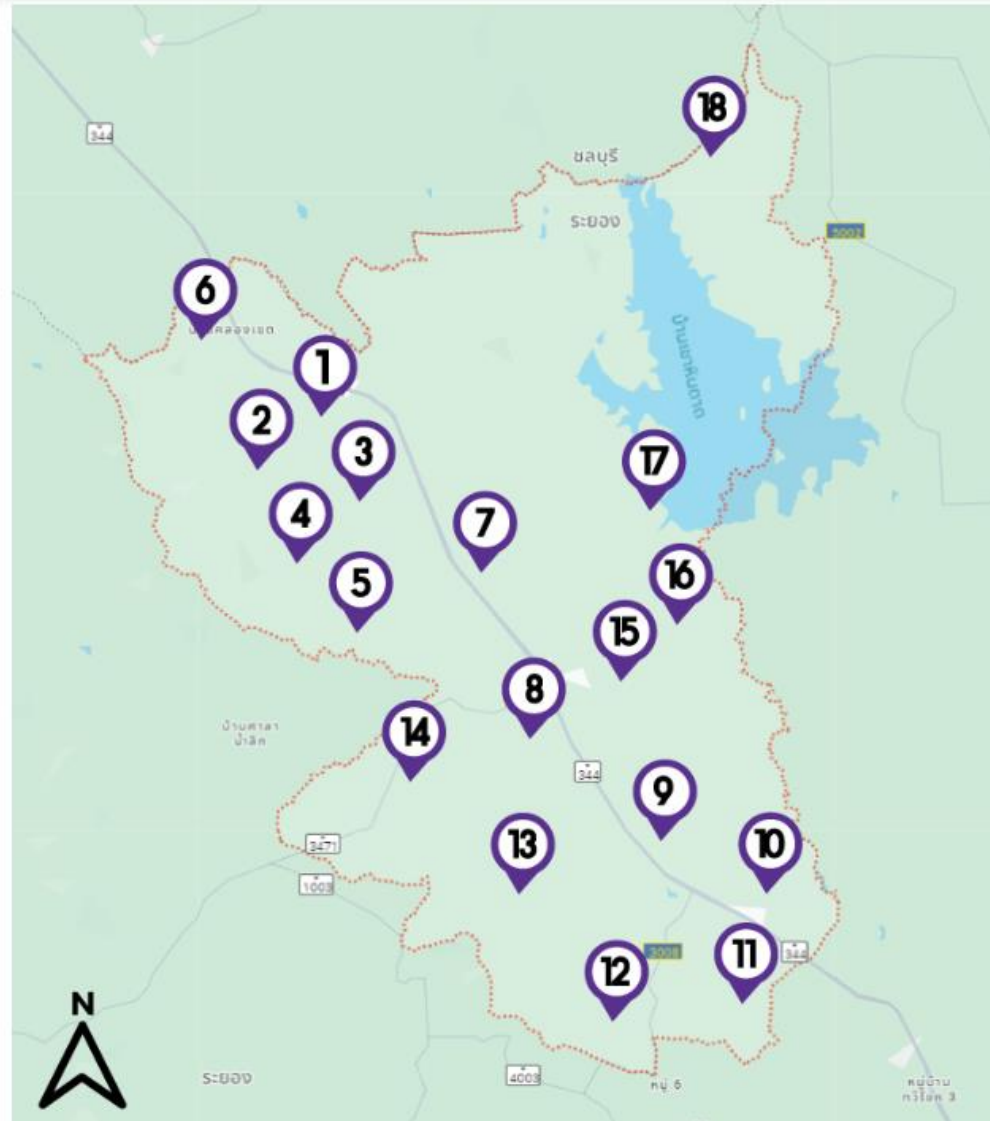


## THE LIGHT OF WISDOM IN THE REMOTE FIELD PROJECT

### โครงการแสงสว่างแห่งปัญญาในทุ่งไกล

#### INTRODUCTION

Rural schools in remote areas often face significant challenges due to their small size and limited resources. These challenges are further exacerbated by government budgeting practices that allocate funds based on student enrollment, leading to insufficient resources for education. This, in turn, negatively impacts student learning outcomes, as evidenced by Thailand's performance on the 2022 PISA (Programme for International Student Assessment) test. The results showed that Thai students scored below the average in reading comprehension and achieved their lowest scores in math and science in two decades.



## THE LIGHT OF WISDOM IN THE REMOTE FIELD PROJECT

Bringing solar lights and educational resources to rural schools in Rayong, Thailand, aiming to improve access to education and clean energy in these communities.

1. Wat Pa Yup School
2. Kamnoetvidya Science Academy (KVIS)
3. Payupnai Community
4. Innovative Agricultural Learning Center
5. Ban Yup Ta Neng School
6. Thairat Wittaya Ban Khlong Khet School
7. Ban Bueng Takat School
8. Ban Khao Talat School
9. Ban Phlong Ta lam School
10. Ban Chongkho School
11. Ban Chumnum Nai School
12. Ban Wang Chan Community School
13. Ban Khlong Bang Bo School
14. Ban Khao Ta in School
15. Ban Chum Saeng School
16. Ban Khlong Phai School
17. Ban Kaeng Wai Ard Ratbamrung School
18. Bannongmuang School



# The Light of Wisdom in the Remote Field Project



Wat-Payup School



CEST Team and Energy and Power X ขอขอบคุณผู้สนับสนุน (both in kind and in cash) ได้แก่ VISTEC, TSRI, PMUC-IRPC, UMICORE และ PTT Group

# The Light of Wisdom in the Remote Field Project



## KVVIS



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# The Light of Wisdom in the Remote Field Project



ชุมชนตำบลป่ายุบใน  
อำเภอวังจันทร์ จังหวัดระยอง



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# "Field Testing in Market-needed Applications"

- Energy storage system (ESS)



- Electric vehicles (EVs)



## VISBAT Being Used in Electric Motorcycles

การทดสอบแบตเตอรี่ภาคสนามในรถจักรยานยนต์ไฟฟ้า



18650 Li-ion Battery





โครงการเพิ่มนักปฏิบัติการด้านการผลิตแบตเตอรี่ให้กับประเทศไทย

# "Project to Increase Battery Production Operators for Thailand"

โครงการเพิ่มนักปฏิบัติการด้านการผลิตแบตเตอรี่ให้กับประเทศไทย



**Ni-rich NMC**

VISTEC ptt

For higher capacity & energy density cell, we are optimizing Ni-rich NMC composition & power properties

**Ternary Diagram in NMC**

High Capacity  $\text{LiNiO}_2$

Ni up, Co down (Ni>90%)

$\text{LiCoO}_2$  Good Performance (High Cost)

$\text{LiMn}_2\text{O}_4$  Good Safety

**Cathode Material Line-up**

- 811 High Ni Cathode (Lowest bulk) / High Performance
- 712 Low Ni Cathode for EV (No metal type) / Energy Density Increase
- 622 Low Ni Cathode for EV (No metal type) / Power Capability
- 522 Absorption of LCO for IT Equipment (Microthin like structure) / Cost Effective

Centre of Excellence For Energy Storage Technology (CEST)

